

TORGINOL® Metallic ColorPigments™ are special effect pigments composed of mica nano-particles coated with organic and inorganic pigments to create pearlescent, iridescent, and translucent finishes that mimic the natural look for stone and rock formations. These unique pigments are designed to be field-blended with a clear, high solids resinous floor coating, creating a pearlescent finish with dramatic color effect through light interference and light absorption.

CHARACTERISTICS

Color (ΔE < 1.0)	Multi-Angle Spectrophotometer (ASTM E1866) Pass		
Particle Size (10-100 μm)	Particle Size Distribution (ASTM D8090) Pass		
Odor	Olfactory (ASTM D1296)	Odorless	
Toxicity	Acute Toxicity (ASTM E729)	Non-toxic	
Titanium Dioxide	Base Pigmentation Type	Rutile	
Light Fastness	Light Fastness of Colorants (ASTM D4303)	5-8 *	

*varies by color

APPLICATION INSTRUCTIONS

TORGINOL® recommends consulting your floor coating system manufacturer regarding specific instructions, coating recommendations, and application methods. These application instructions are designed to be general guidelines that will vary depending on the specific coatings you choose.

STEP 1: Pigment Preparation

In order to avoid unwanted streaking or comet trail effects, Metallic ColorPigments™ should be pre-mixed into the resin component of your coating system 24 hours prior to application, using proper mixing procedures to avoid adding air into the coating while mixing. After mixing is complete, let the mixture rest for at least 24 hours to allow the small pigment agglomerations to properly disperse in the resin.

STEP 2: Surface Preparation

As with all high performance floor coating systems, TORGINOL® recommends mechanical surface preparation for optimal coating adhesion. In most cases, proper surface profiling can be achieved using a diamond grinder or shot-blaster.

STEP 3: Metallic ColorPiaments™ Coat

After the primer/basecoat is fully cured, the metallic pigment coating can be applied. The Metallic ColorPigments™ packages are designed to be added to either 1, 2, 3 or 4 gallons of 100% solids epoxy coating, depending on the kit size. The recommended application rate is 75-100 square feet per gallon. This thickness will ensure the Metallic ColorPigments™ evenly coat the desired surface. Once the epoxy is applied, the pigments begin to shift and create the desired pearlescent patina effect.

STEP 4: *Clear Topcoat*

For enhanced durability, smooth texture, and a semi-gloss or matte finish, the dried Metallic ColorPigments[™] coating surface can be lightly screened or sanded and a clear topcoat may be applied.



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SYSTEM ADVANTAGES

- Original artistic design effects
- Pearlescent & metallic luster
- Easy field blending & installation
- · Multi-dimensional color effects
- High temperature resistance
- Exceptional light fastness & weather resistance

TYPICAL PIGMENT SYSTEM



For best results, a clear topcoat is recommended to fully seal the Metallic ColorPigments[™] and provide a durable wearing surface.

COVERAGE RATE GUIDELINES

Metallic Color Pigments™	Mixed Coating Material	Coverage Area (Square Feet)
4oz unit	1 gallon	75 - 100 ft ²
8oz unit	2 gallon	150 - 200 ft ²
12oz unit	3 gallon	225 - 300 ft ²
16oz unit	4 gallon	300 - 400 ft ²

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